

Abstract of the Disclosure

A thick-walled vinyl window sash (12) wherein glazing beads (46) maintain site panels (41 and 42) against the tower (49) of four rails (10). The body (16) of each of the rails (10) includes a slot (32), and internal passageway (30), and a boring (34). The boring communicates with the slot through the internal passageway to provide a drainage path for condensation.